

TPM CIRCLE NO :- 01	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :-Tensioner	LOSS NO. / STEP								
DEPT : Assembly Shop	RESULT AREA	P	Q	DEF :- A		C	D	S	M

CELL :-Tensioner	CELL NAME: A131 Tensioner	MACHINE / STAGE –Cam Pin pressing	OPERATION- Pin pressing
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KAIZEN THEME :-To Avoid Body Damage at pin pressing

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :-At pin pressing stage at the time of pin pressing body damage



IDEA :-Provide Pin size tool for pressing

COUNTERMEASURE- Use pin size tool for pressing with pin point to point contact with the pin & avoid tool contact with body



BENCHMARK	07
TARGET	00
KAIZEN START	02/08/14
KAIZEN FINISH	07/08/14

TEAM MEMBERS :-Nitin Sutar
Samadhan Bankar

BENEFITS :- Rejection is Zero

KAIZEN SUSTENANCE

WHAT TO DO :- Change tool

HOW TO DO FREQUENCY :- Check every start of shift tool is ok

WHY - WHY ANALYSIS :-
Why- Body Damage
Why- By pressing tool
Why- Pressing tool size not as per pin size

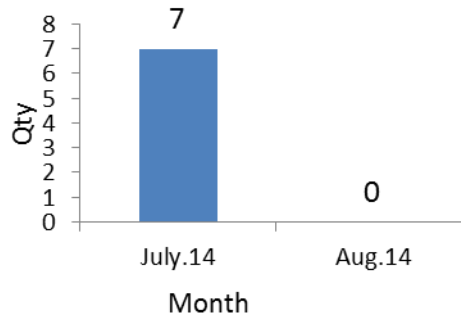
ROOT CAUSE :- Pressing tool size large

REGISTRATION NO. & DATE: -07/08/14

REGISTERED BY :- Samadhan Bankar

MANAGER'S SIGN :-Anil Shende

RESULT :-



SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
01	A199	08/08/14	Prod	C